

TECHNICAL DATA SHEET

PRIMGREEN® ENDURANCE

METAL COATING PRIMER

PRIMGREEN® ENDURANCE is a water-based, ready-to-use primer recommended in association with RILSAN FINE POWDER® coating to ensure long-lasting performance in corrosive environments. PRIMGREEN® ENDURANCE is one of the undercoats recommended by Arkema, tested and confirmed by customers to ensure a top-quality coating. It allows to reach C5 High Durability (15 to 25 years) in saline environments.

MAIN APPLICATIONS

- Water Fluid Coating - Water Accessories
- Water Fluid Coating - Piping Systems
- Powder Coating - Printing Roller Coating
- Powder Coating- Wire Goods
- Powder Coating - Others
- Automotive/Truck - Shaft Coating

DELIVERY FORM

- Liquid

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditionned.

TECHNICAL DATA

PROPERTIES	VALUE	UNIT	STANDARD
Colour	Gold		
Dry residue, After solvent evaporation, 3h at 155°C / 311°F	26 - 28	%	
Viscosity, 25°C (77°F)	40 - 45	second	AFNOR n°4
Recommended Dry Film Thickness, Pneumatic gun	8 - 12	µm	
Drying time, 20°C (68°F)	10 - 15	minute	

SHELF LIFE

18 months (if properly protected from freezing)

HEALTH AND SAFETY

- See Safety Data Sheet for Health & Safety Considerations

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